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Modernisation boosts performance and efficiency at the site

NEW BAGGING PLANT IN REGENSBURG SUCCESSFULLY COMMISSIONED

22.06.2026 – **The new bagging plant in Regensburg has been operating successfully since the end of April. Following around a year of planning and two months of refurbishment, the plant – which was around 40 to 50 years old – has been completely replaced. The modernisation has doubled the bagging capacity, whilst a new plant layout and the switch to sewing ensure cleaner and more efficient processes. Packaging material and product losses have also been significantly reduced. Find out more…**

The new bagging line at Regensburg Plant 1 replaces the previous, outdated system and significantly increases throughput in day-to-day operations. Thanks to the larger opening and the **switch from valve closure to stitching**, the **bagging process** is **faster and cleaner**. Particularly noteworthy: compared with the previous technology, **output has doubled** from approximately 600 bags (25 kg) per hour to up to 1,000 bags (25 kg) per hour. With this investment, the company is specifically strengthening the site **to cope with rising sales volumes**.

> “With the new bagging plant, we have laid the foundations for making our processes significantly more efficient and future-proof. The increase in output and the improved process quality, in particular, are a major benefit for the site.”
>
> **Jürgen Werner, Plant Manager, Memmingen & Regensburg**

Resource-efficient production through reduced waste

The new plant is based on the same technical concept as the plant already successfully in operation in Bramsche. This has enabled tried-and-tested processes to be adopted and further optimised. A key advantage is the **reduced amount of product loss during bagging**. The larger opening and the **switch to sewing further speed up the bagging process and improve** process **cleanliness**.

In future, **standardised sewn bags** will also be used **at several sites**. This standardises the packaging processes and **reduces the consumption of plastic and packaging materials**. Energy consumption is also lower compared with the old plant.

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New bagging system ensures efficient and precise packaging processes

One year of planning, two months of refurbishment

Implementing the project required an **intensive preparation phase**. Planning took around a year before the project team **replaced and reinstalled the existing system within two months**. **Many internal departments worked closely together on this**, including Engineering and Production (T&P), operations and plant management, the metalworks shop, the electrical department, the production staff and the bagging team in Regensburg. **Cooperation with the contractors involved was** also **very successful and contributed significantly to a smooth commissioning process**. Together with Düsseldorf and Bramsche, Regensburg is now one of the company's most efficient bagging sites.

Key points at a glance

- **New bagging plant:** successfully operational at Regensburg 1 since the end of April
- **Plant modernisation:** the plant, which was around 40 to 50 years old, has been completely replaced
- **Increased capacity:** bagging capacity increased from approx. 600 to around 1,000 bags (25 kg) per hour
- **Process optimisation:** switch from valve closures to stitching for faster and cleaner operations
- **Resource conservation:** less packaging material, lower product losses and reduced energy consumption

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